

A Systematic Approach to Evaluating the Building Envelope

Facility Manager

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A major responsibility of building owners is to ensure that their buildings are as water-tight, energy-efficient, and safe as possible. This often means investigating and evaluating the building envelope (roof, walls, windows, waterproofing, and structure) to define and resolve existing problems as well as to eliminate future problems, thereby extending the service life of the building.

Research a Building's History Before Determining its Future

Collect Historical Data

Historical data will help determine the original design intent, construction variations, and recurring problem areas in the building. Historical information includes:

- Design documents, specifications, and plans
- Codes and standards from time of construction
- Test reports on materials or systems
- Construction documents (i.e. change orders, etc.)
- Local practices or what was normally installed by contractors at that time and in that region

Determine the Original Design Intent and Effectiveness

The original design intent needs to be considered to determine what could be causing the problems with a building envelope. For example, investigating problems with the roof system would include reviewing the structural, thermal, drainage, and vapor drive to understand performance requirements. For windows, the infiltration requirements, the thermal-resistant levels needed and the structural capabilities of the window opening (to keep that window in place and under specific wind loads) would need to be considered. When examining walls, the required thermal resistance, structural requirements, anticipated moisture infiltration, and the drainage system is critical to understand.

In addition to the design intent, the original design effectiveness should be considered. Was this design appropriate for the location of the building? Can it perform as intended? Is the building in a high-exposure area or protected from a harsh environment?

Examine Your Building's Service History

A full understanding of how the building is servicing its occupants is important for all facility managers to know. Occupant interviews regarding active leaks, where drafts are detected, etc. is valuable information to have during a building evaluation. Maintenance reports will provide useful information regarding where the building has been repaired and where the problem areas still exist. This information helps the investigator better understand the condition of the building and determine the areas that need to be more closely reviewed.

The next step is to perform a thorough leak audit of the building to determine where leaks are occurring and under what conditions. The leaks can be affected by weather. If the leaks occur only after a wind-driven rain, then it could indicate a wall-leakage problem as opposed to a roof-leakage problem. If they are affected by temperature, then it could be a condensation/HVAC issue.

Perform a Field Inspection

One of the most important aspects of performing an evaluation of the building envelope is the field inspection. After compiling the available design documentation and researching the building's service history, it is then necessary to examine the existing conditions. The field inspection operations will serve to complement and expand the data obtained from the previous service history and design documentation, as well as indicate variations between original design and construction.

The scope of the field inspection will establish the types of field procedures that will be required to obtain the necessary information for a complete building envelope evaluation. Based on the information compiled to this point, the areas for inspection can be carefully selected to obtain a broad, thorough sample of potential building deficiencies.

Access Methods

There are several access methods available to reach difficult wall/building areas:

- Two-Man Ground Lifts - Two-man ground or rolling lifts can double as an observation and testing platform with the ability to relocate quickly and conform to irregular building geometry. Accessible land directly adjacent to the building is necessary for rolling lifts.
- Swing Staging - Swing staging, like the two-man ground lift, offers a suitable platform for observation and testing but is more suitable for straight vertical drops with a flat building geometry. Roof access is required to set up and move the swing staging.
- Rappelling - Rappelling, or industrial rope access, is a method borrowed from mountain climbers that allows the investigator to safely access structures by descending and ascending suspended ropes. It is an inexpensive, useful method

of vertical building access to perform evaluation and light test procedures, with the ability to relocate quickly.

- Ground Observation - Ground observation with the use of binoculars is very useful to spot potential problematic areas, or simply to verify or acquire quantities of components. High powered binoculars and vantage points such as adjacent buildings or roof levels will help to improve the field data collected.

Identifying the Defects

Proper defect identification will help to determine the repair needed, aid in proper repair material selection, and reveal the influences that are contributing to the deterioration. It is important to acknowledge which factors have caused degradation of the building and its components and how one deficiency and its intended repair may influence or amplify another. Careful and thorough defect identification is critical to obtain long-lasting, quality repairs. It is necessary to eliminate the cause of the defect and not solely treat the symptom.

Correlating the interior leak audit with exterior defects assists in determining the cause and origin of various problems as it narrows down the exterior testing areas. It also helps managers prioritize repairs and implement a replacement sequence of work. Quite often, due to budget limitations, managers cannot rectify all of the building's problems. Knowing the cause and origin of the problems and the extent of moisture infiltration can assist in prioritizing the repairs to fit a particular budget.

Testing Methods

The objective of field testing is to correlate paths of moisture infiltration with the observed damages. Anyone can observe moisture coming into a building during harsh weather events but the most reliable way to test for moisture is to actually recreate the leakage in a controlled manner so the path of the leak can be traced. Testing also allows verification of the hypothesis for the cause of leakage.

There are many different types of testing that can be used during the investigation to suit a particular building's needs. These testing categories include:

- Non-Destructive Testing
- Destructive Testing
- Laboratory Testing

Non-Destructive Testing

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- *Rilem Tube* - This calibrated device is adhered to exterior masonry walls to determine the porosity and condition of brick masonry units, mortar joints, head joints, and embedment joints.
- *Water Spray Rack (ASTM E1105)* - This test simulates a wind-driven rain condition on a facility. It can assist in determining the specific cause and origin of moisture infiltration when it is used to test independent components of the envelope. Spraying water over a large area in an uncontrolled fashion will not reveal specific causes of moisture infiltration.
- *Hose Spray Test (AAMA 501.2)* - This test method also simulates wind-driven rain in small segmented areas using a standard garden hose in which a calibrated nozzle is attached with a pressure gauge. The spray is directed at a specific joint, crack, or defect to reveal potential moisture intrusion.
- *Differential Pressure Test (ASTM E1105)* - A pressure chamber is typically constructed on the interior of the facility at a specific location to test moisture driven through an assembly or component. The assembly or component is subjected to a negative force while simultaneously a spray rack test is directed at the assembly to draw the moisture into the facility to simulate a negative pressure under a wind-driven rain condition.
- *Infra-Red Thermography* - Infra-red thermography photographs the building exterior to determine the locations of wet components. Components, such as insulation and sheathing, etc., will act as heat sinks if they are contaminated with high levels of moisture. During the day, moist and dry components absorb heat. At night, the moist areas release the heat much slower than the dry areas. By reading the heat signature, infra-red thermography will help expose the moist, problem areas. Small test cuts are required to verify moisture-contaminated areas.
- *Soundings (ASTM D4580)* - There are different ways to perform sounding tests including the hammer tap test. In this test, a 16 oz. hammer is tapped against concrete for sound. A hollow sound indicates areas where the concrete has separated from the reinforcing steel, typically due to exfoliation or corrosion of the steel. Another method of sounding is to chain drag a heavy 15 ft. link chain along a concrete surface to listen for hollow sounds, indicating defective concrete. This method can cover larger areas effectively and is commonly used on parking garages and loading docks.
- *Pachometer Survey* - This test uses a magnetic device used to locate embedded steel reinforcement and help determine the concrete cover over the reinforcement. Generally, the pachometer is fairly accurate when measuring $\frac{1}{4}$ inch to 3 inch thick concrete cover and when reinforcing placement is not too congested.

- *Polysheet Tapedown* - This test determines the presence of moisture coming through a concrete surface, typically a slab-on-grade type of assembly where the typical problem is tile or membrane separation from the floor. A 2' x 2' section of polyethylene is sealed to the concrete with duct tape and removed 24 hours later. If there is moisture beneath the polyethylene, it is a good indication that there is a vapor drive through the concrete section.
- *Glass-Slide Epoxy or Crackometer* - This device is sealed in place over a crack and periodically checked to determine if any movement has occurred. If movement has occurred, the glass will crack or the meter will record movement.
- *Optical Illuminated Boroscope* - A boroscope is inserted into a 5/8-in. diameter pilot hole through an exterior wall system and allows the cavity walls of brick veneer, stud wall backup of exterior insulated finish systems (EIFS), or other types of constructions to be observed without large-scale destructive testing.
- *Smoke/Dust Tracer* - A simple and useful test, the smoke/dust tracer helps to find air infiltration. It is moved across the interior face of a window to observe the smoke and dust particles coming through the assembly.
- *Moisture Meter* - A Delmhorst meter is a simple digital device that detects the presence of moisture in various building components. This test is typically accompanied by a gravimetric analysis (oven-drying of samples), which is used to confirm the results of the Delmhorst meter.
- *Flashlight and mirror* - These everyday, simple tools can be very useful to detect problem areas. Placing the mirror into the plenum or behind difficult-to-access areas with the flashlight will allow observation of concealed conditions.

Destructive Testing

When the main objective is to determine the existing composition and configuration of concealed assembly conditions, destructive testing is warranted.

Roofs

Test cuts in the roof assembly are necessary to determine the condition of the underlying insulation and substrate. Cutting into the system will help verify if roofing problems are causing a corroded steel deck, or a spalled and cracked concrete deck, etc. Test cuts will also expose the as-built configurations of your flashing components, roof to wall locations, curb locations, etc. This information is critical to the appropriate remedial design in order to specify appropriate flashing details.

Exterior Walls

Test cuts on exterior walls are a useful tool to identify the origin of moisture infiltration. For masonry walls, it is most effective to make test cuts at window heads and sills, and at any through-wall flashing locations that may be suspected of allowing moisture intrusion. Masonry test cuts can expose defective through-wall flashing that is allowing moisture intrusion. Test cuts will also help determine the underlying conditions of the

steel components in wall systems, including wall ties, reinforcing steel, sub-steel columns, etc.

Gathering Samples for Laboratory Testing

Destructive testing is also used to obtain samples for lab analysis. Samples of sealants, coatings, painted finishes, roofing materials, etc. can be sent to a laboratory to determine the presence of lead or asbestos. Samples of masonry or concrete can also be tested to help identify causes of moisture/air infiltration (descriptions of these analyses follow).

Laboratory Testing

Laboratory testing will help obtain a better understanding of existing material types, presence of contaminants, and the possibility of hazardous components. This type of testing can also provide valuable information concerning proper surface preparation, material selection, and implementation of repairs. The following laboratory tests are some of the more useful when performing building envelope evaluations:

- *Gravimetric Analysis* - This test will determine moisture content. After weighing and recording the in-situ existing sample, completely dry the sample in an oven and re-weigh it. The weight difference indicates moisture content and is particularly useful for insulating materials. Testing moisture contents of samples is critical to verify results from non-destructive moisture scans.
- *Asbestos and Lead* - By testing the paint, sealants, plasters, and roofing materials, etc. it can be determined if asbestos or lead is a component of the existing materials. This is helpful to provide an accurate cost estimate for removal of hazardous materials. This simple test is inexpensive at any testing lab and allows the proper remediation methods to be specified to avoid costly change orders.
- *Petrography* - Petrography determines the “make-up” of concrete. This test will indicate the size and type of aggregate, air/void ratio, type of cement, and general mix design data of the concrete. Any materials testing lab will perform this test, however, it is expensive and time consuming.
- *Compression/Tension* - By determining the actual compressive strength and modulus of rupture for the concrete, a similar strength characteristic of new repair material may be selected to maintain appropriate section behavior and extend repair life.
- *Air Entrainment* - Provides an indication of the existing concrete’s durability and freeze-thaw resistance. Air entrainment is generally indicated by petrography.
- *Presence of Carbonization* - This is completed by spraying a solution of phenothelene on the concrete substrate and recording the depth of the solution’s color change. This will indicate to what depth carbon dioxide has progressed into the concrete. Carbon dioxide will degrade the cement matrix of the concrete and lower the pH level of it. The passivation layer surrounding the reinforcement is then destroyed, allowing corrosion of the reinforcing steel. Corrosion by carbonization usually occurs over a broad area.

- *Chloride Ion Content* - Chlorides from marine atmospheres or mists from road salts entering the concrete substrate, and salts originally introduced to the concrete via admixtures or aggregates will allow an accelerated corrosion of reinforcing steel, usually at concentrated or specific locations. The chlorides are not consumed in the corrosion process but rather act as catalysts in the process. The corrosion will progress along the reinforcing bars causing concrete debonding, cracking, and spalling.
- *Reinforcement Placement, Depth, Quantity, and Type* - This information may be established with the use of a pachometer or similar electronic metal detector. It is useful in determining required steel replacement and structural capacities during engineering analysis phases.

Engineering Analysis

Using information obtained from the field, laboratory results, and collected data from service history and the original documentation, a comprehensive engineering analysis should be performed. The engineering analysis should include an assessment of field and laboratory data, structural analysis as well as the following:

- Thermal Analysis
- Drainage Analysis
- Vapor Drive Analysis
- Fire Rating Requirements
- Cost Estimations

General considerations for the repair of defects and replacement of components should include the following:

- Determine the effect, if any, the repairs have on the structure, surroundings, and operations of the building
- Ensure proper preparation of surfaces to be repaired and provide chemical and mechanical bonds for new materials
- Material selection should include an understanding of performance limitations and should rely on the products past acceptable performance. Material selections should include consideration of the following:
 - Compatibility
 - Maintenance
 - Life cycle

A Thorough Evaluation = Long-Term Cost Savings

An in-depth evaluation of the building envelope enables the architect/engineer to develop accurate specifications for contractor bidding, that will also be used during construction. The quality of the initial field evaluation reflects directly on the quality and performance of repairs, as outlined in the specification documents. A thorough

investigation also promotes an efficient design specification, thereby reducing the possibility of increased costs, via change orders, due to unforeseen conditions. The time and expense to perform an initial, well-focused evaluation will save the building owner/manager money in the long run and result in repairs that extend the service life of an important asset: your building.